

DM308

Care E1 Acid Catalysing Clear Multicoat

DESCRIPTION & USES Two-component acid catalysed coating (amino-alkyd) for the wetting treatment of most types of wood. DM308 is formulated with low formaldehyde binders and low toxicity solvents to reduce risks with usage (contains NO aromatic hydrocarbons or Butanol). DM308 is a multi-coat product meaning it is suitable to seal and topcoat with and its quick drying properties make the lacquer extremely suitable for high-speed production lines. For protection against colour change of the timber substrate (caused by UV/sun light), a UV prohibitor* can be added to DM308 before application (*refer TD sheet on XT170-AC*).

Recommended Application:

For use as a multicoat or as a topcoat over FF810. Furniture, joinery, shop-fitting, wardrobe & kitchen doors, commercial interiors.
N.B Not recommended for use on wet areas (i.e kitchen benchtops, vanity tops etc)

DRY FILM PROPERTIES

Colour: Clear
Gloss: 25%, 30%, 40%

WET PROPERTIES

Solid content: 35% (approx)
Viscosity in drum: 110-120 seconds Ford Cup 4 @ 20°C
Shelf life: 12 months in sealed containers

APPLICATION

Method: Spraying conventional, curtain coating, roller coating
Mixing Ratio: 10 parts DM308 to 1 part DV311 hardner
Thinning: DT8900 or BECKER22 or THIN2221 at 25-35%
(Depending on type of equipment used)
In hot/humid/rainy conditions NT573 can be added
Pot Life: 3 days (approx)
Drying: 60-90 mins at 20°C or 10-15 minutes at 70°C
Stacking: 4-6 hours at 20°C or 30-40 minutes at 70°C

NOTES

UV Prohibitor should also be added to the sealer if used (e.g. FF810)
We recommend using a polyurethane sealer when coating Beech & Tasmanian Blackwood. Contact us for further information.

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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